#Jenny

Finally I get this ebook, thanks for all these I can get now!

#Rio

Cool! I'am really happy

#Markus Jensen

I did not think that this would work, my best friend showed me this website, and it does! I get my most wanted eBook

#Hun Tsu

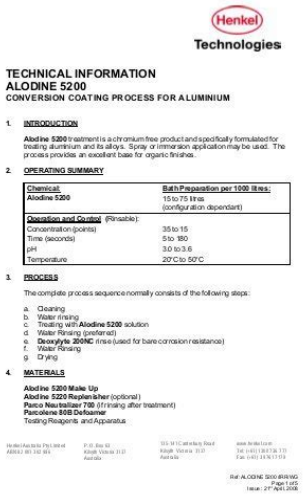
wtf this great ebook for free?!

#Che Salsa

My friends are so mad that they do not know how I have all the high quality ebook which they do not!

#Diego Butler

so many fake sites. this is the first one which worked! Many thanks



Henkel
Technologies

TECHNICAL INFORMATION
ALODINE 5200
CONVERSION COATING PROCESS FOR ALUMINIUM

1. INTRODUCTION

Alodine 5200 treatment is a chromium free product and specifically formulated for treating aluminium and its alloys. Spray or immersion application may be used. The process provides an excellent base for organic finishes.

2. OPERATING SUMMARY

Chemical: **Alodine 5200**	Bath Preparation per 1000 litres: 15 to 75 litres (configuration dependant)
Operation and Control (Rinsable):	
Concentration (points)	35 to 15
Time (seconds)	5 to 180
pH	3.0 to 3.6
Temperature	20°C to 50°C

3. PROCESS

The complete process sequence normally consists of the following steps:

a. Cleaning
b. Water rinsing
c. Treating with **Alodine 5200** solution
d. Water Rinsing (preferred)
e. **Deoxylyte 2010C** rinse (used for bare corrosion resistance)
f. Water Rinsing
g. Drying

4. MATERIALS

Alodine 5200 Make Up
Alodine 5220 Replenisher (optional)
Panco Neutraliser 700 (if rinsing after treatment)
Pancolene 80B Defoamer
Testing Reagents and Apparatus

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Technical Information Alodine 1000l Solvents Book